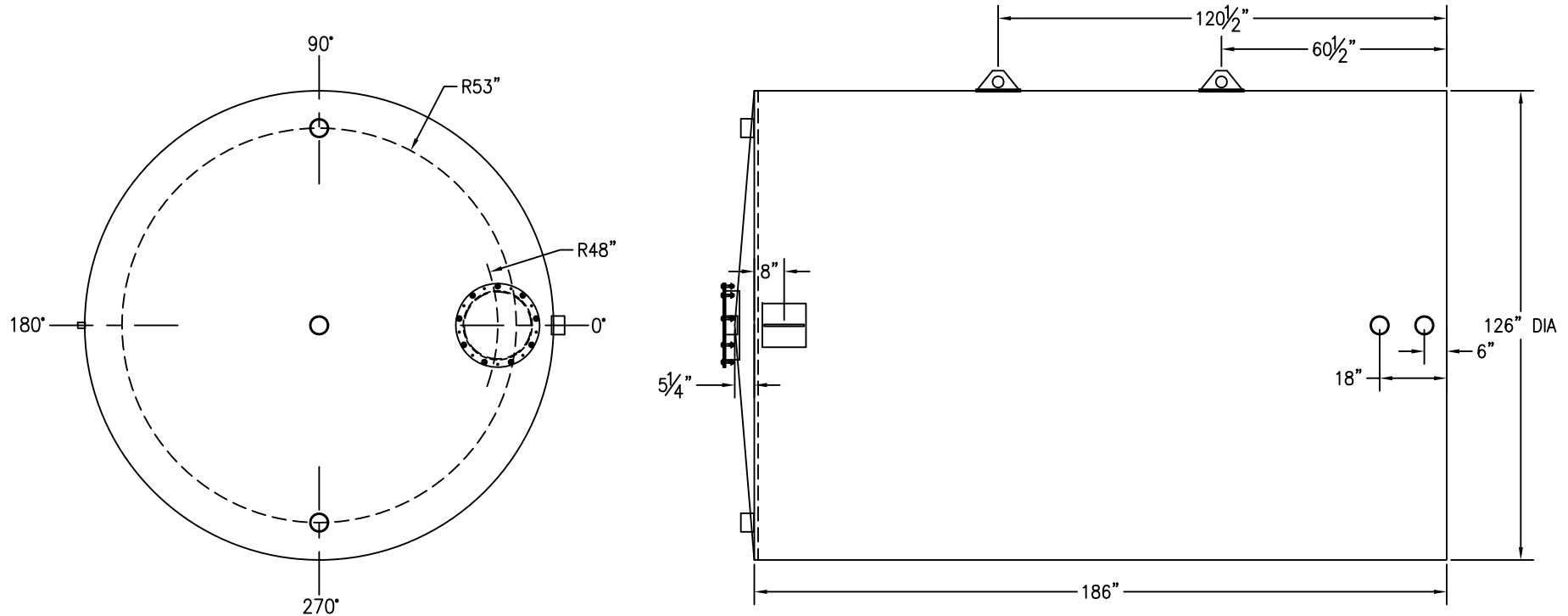




ANGLE:	LOCATION:	DESCRIPTION:	ANGLE:	LOCATION:	DESCRIPTION:
0°	SHELL, DOWN 8"	3/8" THICK ERECTION LUG w/ ROLLED REPAD	90°	TOP, 53" RADIUS	4" FNPT COUPLING (SPARE)
0°	TOP, 48" RADIUS	18" LONG BOLT MANWAY (PRIMARY E-VENT)	180°	SHELL, UP 2"	1" FNPT COUPLING (DRAIN)
0°	SHELL, UP 6"	4" FNPT COUPLING (SUPPLY)	180°	SHELL, DOWN 8"	3/8" THICK ERECTION LUG w/ ROLLED REPAD
0°	SHELL, UP 18"	4" FNPT COUPLING (FILL)	270°	TOP, 53" RADIUS	4" FNPT COUPLING (GAUGE)
90°	SHELL, UP 60 1/2"	3/8" THICK LIFT LUG w/ ROLLED REPAD	315°	TOP, 53" RADIUS	6" MNPT NIPPLE (FILL)
90°	SHELL, UP 120 1/2"	3/8" THICK LIFT LUG w/ ROLLED REPAD	N/A	TOP, CENTER	4" FNPT COUPLING (NORMAL VENT)

STANDARD LAP/OFFSET WELD CONSTRUCTION TO UL-142 STANDARDS AND SPECIFICATIONS  
 ALL BOLT HOLES TO STRADDLE MAJOR CENTERLINES OR THEIR PARALLELS



CUSTOMER APPROVAL SIGNATURE/DATE:

10,000 GALLON VERTICAL S/W ABOVE GROUND TANK

SURFACE PREPARATION/COATING INFORMATION:

INTERIOR SURFACES:  
 N/A  
 EXTERIOR SURFACES:  
 SSPC-SP-6 COMMERCIAL BLAST CLEAN  
 ONE COAT PRIMER  
 BLACK ASPHALTUM PAINT ON EXTERIOR BOTTOM

MATERIAL /CONSTRUCTION/ LABELING INFORMATION:

MATERIAL: CARBON STEEL (ASTM A 36, ASTM A 635 OR ASTM A 569)  
 MATERIAL THICKNESS: PRIMARY TANK: TOP: 7 GA SHELL: 7 GA BOTTOM: 1/4"

LABELING/MARKING: UNDERWRITERS LABORATORIES UL-142

CUSTOMER:

PROJECT:

AGENT:



P.O. BOX 1279 GOLDSBORO, NC 27533  
 PHONE: (919)751-1791 FAX: (919)751-8186

DRAWING NUMBER: GIV10K126

REVISED 12/08

QUANTITY: ONE (1) REQUIRED  
 WEIGHT: 6,250 lbs ± 10%